

5/41

SPATE

DART AEROSPACE LTD		Work Order:	24313
Description: Spacepod Hardware Kit		Part Number:	K10018
Dwg:		Qty:	5 Kits
Ref: K10018			Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																												
1	DC	Issue Traveler (1) K10018 requires (2) D2174-041. (1) D2174-041 consists of (1) D2174-1; (1) D2175-1; (1) D2175-2	HJ	05.09.21	5																																												
2	KP	Pick: Packing Kit <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D2174-041</td> <td>Web Assembly</td> <td>B22188</td> </tr> <tr> <td>1</td> <td>D2985</td> <td>Decal</td> <td>B2486</td> </tr> <tr> <td>16</td> <td>AKS7-1032-130</td> <td>Insert</td> <td>M18293</td> </tr> <tr> <td>8</td> <td>AN3-3A</td> <td>Bolt</td> <td>M16895</td> </tr> <tr> <td>8</td> <td>AN3H4A</td> <td>Bolt (or AN3H4)</td> <td>M17071</td> </tr> <tr> <td>36</td> <td>AN525-10R7</td> <td>Screw</td> <td>M17405/M15913 x 20</td> </tr> <tr> <td>8</td> <td>AN960JD10</td> <td>Washer</td> <td>M18359</td> </tr> <tr> <td>16</td> <td>AN960JD10L</td> <td>Washer</td> <td>M16612</td> </tr> <tr> <td>16</td> <td>MS21042L3</td> <td>Nut (or -3)</td> <td>M15924</td> </tr> <tr> <td>8</td> <td>MS24694S67</td> <td>Screw</td> <td>M15706/M17137 x 29</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	D2174-041	Web Assembly	B22188	1	D2985	Decal	B2486	16	AKS7-1032-130	Insert	M18293	8	AN3-3A	Bolt	M16895	8	AN3H4A	Bolt (or AN3H4)	M17071	36	AN525-10R7	Screw	M17405/M15913 x 20	8	AN960JD10	Washer	M18359	16	AN960JD10L	Washer	M16612	16	MS21042L3	Nut (or -3)	M15924	8	MS24694S67	Screw	M15706/M17137 x 29			
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3	QC4	Inspect Kit 100% for Completeness on the W/O	CL	05/10/24	4																																												
4	ST	Identify and Stock	P.O	05/10/27	4																																												
5	AC	Cost / part: 69.90	SUC	05-10-25	4																																												
6	DC	Close W/O 68.87 Inspect Level 21	Q	05/10/25	4																																												

Rev	Date	Change	Revised By	Approved
A	03.03.26	New issue	KJ/RF	
B	04.06.09	Remove procedure for D2174-1/D2175	KJ/RF	
C	04.08.30	Removed assembly of D2174-041	KJ/JLM	

RELEASED
 2024/10/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: DP Date: 05/10/25

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 20, 2005
09:59 am

Work Order No : 0024313
Project Name : K10018
Project For : WK541
Work Order Type : Main
Main WO Number :
House Part Number : K10018
Description : Spacepod Hardware Kit
Manufactured : Yes
Amount Req'd : 5
Amount Done : 0
Start Date : 09-20-05
Est Finish Date : 10-12-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00